Salalah Methanol Project

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PROJECT PROFILE

Project
Salalah Methanol Plant

Location
Salalah, Sultanate of Oman

Owner
Salalah Methanol Company

EPC Contractor
GS Engineering & Construction

Civil & Mechanical Construction Contractor
Bahwan Engineering Company

Project Configuration

Process Area
Methanol Plant : 3000 ton /day

Contractual Scope (Civil)
Excavation : 56206 M³
Concreting : 16600 M³
Asphalt : 2500 M²
Fire Proofing Equipment : 1046 M²
Fire proofing Structure : 34893 M²

Mechanical (Structure Steel)
Pipe Racks : 3760 Ton
Equipment structure : 510 Ton
Piping Support (Fabrication & Erection) : 270 Ton

Piping Fabrication and Erection (Above ground)
Carbon Steel : 168568 Inch Dia
Stainless Steel : 51946 Inch Dia
Alloy steel (P22, P91, GR.11) : 15314 Inch Dia
Incoly piping : 1556 Inch Dia

Under ground
Carbon Steel : 17450 Inch Dia
GRE : 7842 Inch Dia

Equipment Installation
Reformer : 4439 Ton, Refractory: 1420 Ton
Equipment Erection : 165 nos, 6611 Ton

Painting
Pipe & structure : 30000 M²

Project Highlights - Process Area
Civil Foundation – storage tanks, pipe racks, equipments Reformer 768 nos tubes, Heavy Ends Column: 60 Mtr (Tallest Equipment, weight 470 Ton), Methanol Convertor: 490 Ton (Heaviest Equipment, height 20 M), Equipment internals of columns & drums, Sygas compressor condensing unit, Syngas Compressor, Lube oil unit, Pumps - 42 nos, Air coolers- 60 nos, Pipe fabrication and erection (0.5” - 52”, Thk 3.91 - 36.4 mm).
Storm Water and Fire Water Sump

Methanol Storage Tank

Reformer – Makeup Gas Boilers and Steam Drum

Effluent Treatment Plant

Process Storage Tanks

Methanol Converter

Air Coolers on Pipe Racks

Heavy Ends Column & Piperack
CORE ACTIVITIES

- Civil Construction
- Oil, Gas & Power Projects
- Electrical Projects
- MEP Services
- District Cooling
- Facilities Management & Maintenance
- Diesel Power Generation
- Elevators & Escalators
- Water & Waste Water Projects
- Electrical Products
- Mechanical Products
- Chemical & Industrial Products

BAHWAN ENGINEERING GROUP

**Oman:** P. O. Box 703, Ruwi - 112
Sultanate of Oman
Tel.: +968 24597510, 22031111
Fax: +968 24597511
E-mail: becoman@becoman.com

**Dubai:** P. O. Box: 25173
Dubai, United Arab Emirates
Tel: +9714 3475878.
Fax: +9714 3471855
E-mail: becdubai@emirates.net.ae

**Abu Dhabi:** P. O. Box: 31747
Abu Dhabi, United Arab Emirates
Tel: +9712 6414316.
Fax: +9712 6414317
E-mail: btcauh@emirates.net.ae